



# SAFETY DATA SHEET

US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Issuing Date 24-Jan-2019

Revision Date 24-Jul-2023

Revision Number 2

## 1. Identification

### Product identifier

**Product Name** RC-1 Medium Press Fit Retaining Compound

### Other means of identification

**Product Code(s)** RC-1

**Synonyms** RC-1

### Recommended use of the chemical and restrictions on use

**Recommended use** Retain non-threaded, press fit parts

**Restrictions on use** None known

### Details of the supplier of the safety data sheet

#### Supplier Address

Park Tool Company  
5115 Hadley Avenue N  
St Paul, MN 55128  
+1 651-777-6868

### Emergency telephone number

**Emergency telephone** CHEMTREC: +1-703-527-3887 (INTERNATIONAL)  
1-800-424-9300 (NORTH AMERICA)

## 2. Hazard(s) identification

### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2

### Label elements

#### **Danger**

#### **Hazard statements**

Harmful if inhaled.  
Causes skin irritation.  
Causes serious eye damage.  
May cause an allergic skin reaction.

Suspected of causing cancer.



#### Precautionary Statements - Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves, protective clothing, eye protection and face protection.

Avoid breathing vapor or mist.

Use only outdoors or in a well-ventilated area.

Wash face, hands and any exposed skin thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label). IF exposed or concerned: Get medical advice/attention.

##### Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

##### Skin

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice and attention.

##### Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

#### Precautionary Statements - Storage

Store locked up.

#### Precautionary Statements - Disposal

Dispose of contents and container to an approved waste disposal plant.

#### Unknown acute toxicity

95.2 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

#### Other information

May be harmful if swallowed. May be harmful in contact with skin.

### 3. Composition/information on ingredients

#### Substance

Not applicable.

#### Mixture

#### Synonyms

RC-1

Chemical name	CAS No	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2-Propenoic acid, 2-methyl-, (1-methylethylidene)bis(4,1-phenyleneoxy-2,1-ethanediyl) ester	24448-20-2	30-39	-	-
Hydroxypropyl Methacrylate	27813-02-1	20-29	-	-

3,5,5 Trimethylcyclohexyl methacrylate	7779-31-9	10-19	-	-
2-Propenoic acid, 2-methyl-, 7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazaha xadecane-1,16-diyl ester	72869-86-4	5-9	-	-
Acrylic acid	79-10-7	3-<5	-	-
Cumene	98-82-8	<=1	-	-
Acetic acid, 2-phenylhydrazide	114-83-0	<=1	-	-

#### 4. First-aid measures

##### Description of first aid measures

<b>General advice</b>	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

##### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Burning sensation. Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in breathing.
<b>Effects of Exposure</b>	See Section 11 for additional Toxicological Information.

##### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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#### 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	CO2, dry chemical, dry sand, alcohol-resistant foam.
<b>Unsuitable extinguishing media</b>	Water.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

**Other information** Refer to protective measures listed in Sections 7 and 8.

### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

## 7. Handling and storage

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes. Avoid breathing vapors or mists.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

## 8. Exposure controls/personal protection

### Control parameters

#### Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL		NIOSH
Acrylic acid 79-10-7	TWA: 2 ppm S*	(vacated) TWA: 10 ppm (vacated) TWA: 30 mg/m <sup>3</sup> (vacated) S*	TWA: 2 ppm TWA: 6 mg/m <sup>3</sup>	
Cumene 98-82-8	TWA: 5 ppm	TWA: 50 ppm TWA: 245 mg/m <sup>3</sup> (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m <sup>3</sup> (vacated) S* S*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m <sup>3</sup>	
Chemical name	Alberta	British Columbia	Ontario	Quebec
Acrylic acid 79-10-7	TWA: 2 ppm TWA: 5.9 mg/m <sup>3</sup> Skin	TWA: 2 ppm Skin Adverse reproductive effect	TWA: 2 ppm Skin	TWA: 2 ppm TWA: 5.9 mg/m <sup>3</sup> Skin
Cumene 98-82-8	TWA: 50 ppm TWA: 246 mg/m <sup>3</sup>	TWA: 25 ppm STEL: 75 ppm	TWA: 50 ppm	TWA: 50 ppm TWA: 246 mg/m <sup>3</sup>

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
Acrylic acid	TWA: 2 ppm Skin	TWA: 2 ppm Skin	TWA: 2 ppm Skin	TWA: 2 ppm Skin
Cumene	TWA: 5 ppm	TWA: 50 ppm	TWA: 5 ppm	TWA: 5 ppm

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
Acrylic acid	TWA: 2 ppm STEL: 4 ppm Skin	TWA: 2 ppm	TWA: 2 ppm STEL: 4 ppm Skin	
Cumene	TWA: 50 ppm STEL: 74 ppm	TWA: 5 ppm	TWA: 50 ppm STEL: 74 ppm	TWA: 50 ppm TWA: 245 mg/m <sup>3</sup> STEL: 75 ppm STEL: 365 mg/m <sup>3</sup> Skin

**Appropriate engineering controls**

**Engineering controls**                      Showers  
 Eyewash stations  
 Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      Tight sealing safety goggles.

**Hand protection**                              Wear suitable gloves. Impervious gloves.

**Skin and body protection**                      Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection**                      No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Environmental exposure controls**                      No special environmental measures are necessary.

**General hygiene considerations**                      Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

**9. Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

**Physical state**                                      Liquid  
**Color**    Green  
**Odor**    Characteristic  
**Odor threshold**                                      No information available

**Property**

<b>Property</b>	<b>Values</b>	<b>Remarks • Method</b>
<b>pH</b>		No data available
<b>Melting point / freezing point</b>		No data available
<b>Initial boiling point and boiling range</b>	>= 170 °C / >= 338 °F	
<b>Flash point</b>	95 °C / 203 °F	
<b>Evaporation rate</b>		No data available

<b>Flammability</b>		No data available
<b>Flammability Limit in Air</b>		
<b>Upper flammability or explosive limits</b>		No data available
<b>Lower flammability or explosive limits</b>		No data available
<b>Vapor pressure</b>	≤ 0.1 hPa (≤ 0.1 mm Hg)	@ 20 °C
<b>Relative vapor density</b>		No data available
<b>Relative density</b>		No data available
<b>Water solubility</b>	Immiscible in water	
<b>Solubility(ies)</b>		No data available
<b>Partition coefficient</b>		No data available
<b>Autoignition temperature</b>		No data available
<b>Decomposition temperature</b>		No data available
<b>Kinematic viscosity</b>		No data available
<b>Dynamic viscosity</b>	1,500 mPa s	@ 20 °C
<b>Other information</b>		
<b>Explosive properties</b>	No information available.	
<b>Oxidizing properties</b>	No information available.	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	0.70	
<b>VOC</b>	~ 7.7 g/l / ~ 0.06 lb/gal	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	~ 1.1 g/cm <sup>3</sup> (~ 9.1795 lbs/gal) @20°C	

## 10. Stability and reactivity

<b>Reactivity</b>	None under normal use conditions.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	Excessive heat.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Causes skin irritation. (based on components). Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. May be harmful in contact with skin.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Coughing and/ or wheezing.

**Acute toxicity** Harmful by inhalation.

### Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral)	> 2,000 mg/kg
ATEmix (dermal)	> 2,000 mg/kg
ATEmix (inhalation-vapor)	> 20 mg/l
ATEmix (inhalation-dust/mist)	1.5 mg/l

### Unknown acute toxicity

95.2 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Hydroxypropyl Methacrylate	= 11200 mg/kg ( Rat )	> 5000 mg/kg ( Rabbit )	-
2-Propenoic acid, 2-methyl-, 7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl ester	-	> 2000 mg/kg ( Rat )	-
Acrylic acid	= 193 mg/kg ( Rat )	1100 mg/kg ( Rabbit )	= 3.6 mg/L ( Rat ) 4 h = 11.1 mg/L ( Rat ) 1 h
Cumene	= 1400 mg/kg ( Rat )	= 12300 µL/kg ( Rabbit )	> 3577 ppm ( Rat ) 6 h

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Acrylic acid 79-10-7	-	Group 3	-	-
Cumene 98-82-8	A3	Group 2B	Reasonably Anticipated	X

### Legend

**ACGIH (American Conference of Governmental Industrial Hygienists)**

A3 - Animal Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

**NTP (National Toxicology Program)**

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**

X - Present

<b>Reproductive toxicity</b>	Contains a known or suspected reproductive toxin. Classification based on data available for ingredients.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Target organ effects</b>	Respiratory system. Eyes. Skin. Central nervous system.
<b>Aspiration hazard</b>	No information available.

## 12. Ecological information

### Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Acrylic acid 79-10-7	EC50: =0.17mg/L (96h, Pseudokirchneriella subcapitata) EC50: =0.04mg/L (72h, Desmodesmus subspicatus)	LC50: =222mg/L (96h, Brachydanio rerio)	-	EC50: =95mg/L (48h, Daphnia magna)
Cumene 98-82-8	EC50: =2.6mg/L (72h, Pseudokirchneriella subcapitata)	LC50: 6.04 - 6.61mg/L (96h, Pimephales promelas) LC50: =4.8mg/L (96h, Oncorhynchus mykiss) LC50: =2.7mg/L (96h, Oncorhynchus mykiss) LC50: =5.1mg/L (96h, Poecilia reticulata)	-	EC50: =0.6mg/L (48h, Daphnia magna) EC50: 7.9 - 14.1mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
Hydroxypropyl Methacrylate 27813-02-1	0.97
3,5,5 Trimethylcyclohexyl methacrylate 7779-31-9	5.25
Acrylic acid 79-10-7	0.46
Cumene 98-82-8	3.55

**Other adverse effects** No information available.

## 13. Disposal considerations



**Disposal methods**

<b>Waste from residues/unused products</b>	Dispose of in accordance with local regulations, Dispose of waste in accordance with environmental legislation.
<b>Contaminated packaging</b>	Do not reuse empty containers.
<b>California waste information</b>	This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. Transport information**

<b>DOT</b>	Not regulated
<b>TDG</b>	Not regulated
<b>IATA</b>	Not regulated
<b>IMDG</b>	Not regulated

**15. Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture****International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**International Inventories**

Contact supplier for inventory compliance status

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Acrylic acid - 79-10-7	1.0
Cumene - 98-82-8	0.1

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Acrylic acid 79-10-7	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Cumene 98-82-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

**US State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Cumene - 98-82-8	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Acrylic acid 79-10-7	X	X	X
Cumene 98-82-8	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 3*	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X
Chronic Hazard Star Legend	* = Chronic Health Hazard			

**Key or legend to abbreviations and acronyms used in the safety data sheet**

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Issuing Date** 24-Jan-2019

**Revision Date** 24-Jul-2023

**Revision Note** Change in the mixture classification.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**